

6.50
 11.00
 7.10
 5.25
 10.25
 10.00
 10.75
 1.75
 \$62.60

THE

KEYSTONE

THOMAS A. GALT,
 President.
 J. B. PATTERSON,
 Secretary.

GEO. S. TRACY,
 Superintendent.
 E. LEROY GALT,
 Treasurer.

PUBLISHED BY

Keystone
 Manufacturing
 Company.

STERLING,
 ILL.

RAYD
 McNALLY
 & Co.

ILLUSTRATED CATALOGUE

*(Henry Doerner) OF Rochester, N.Y.
Rochester, N.Y. & Pattemucks.*



MANUFACTURED BY

Keystone Manufacturing Company,

STERLING, & ILLINOIS.

BRANCH HOUSES:

KANSAS CITY, MO.,

J. M. PATTERSON, Manager.

COUNCIL BLUFFS, IOWA,

WM. L. PATTERSON, Manager.

COLUMBUS, OHIO,

JOHN PATTERSON, Manager.

ST. LOUIS, MO., 411 South Main St.,

ELIJAH L. GALT, Manager.

BRANCH SUPPLY HOUSES:

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W. J. KINSEY, Denver, Colorado.

GEO. A. LOWE, Salt Lake City, Utah.

HAWLEY BROS.' HARDWARE Co., San Francisco.

ARBUCKLE, RYAN & Co., Toledo, Ohio.

R. H. ALLEN & Co., 189 Water St., New York.

WILLIAM H. JONES,

1621 Market Street, Philadelphia.

SOUTHERN BRANCH:

GEORGE SPAULDING, Manager. Louisville, KY.

STERLING, ILLS.:

STERLING GAZETTE COMPANY PRINTERS AND BINDERS.

1883.

➤INTRODUCTORY.◀

WE call the attention of those interested in FARM MACHINERY to the large line of FIRST CLASS IMPLEMENTS which we manufacture, as illustrated in this Catalogue. We have made many valuable improvements from time to time, to which we call attention, in connection with the several illustrations. We call attention to our advance from small beginnings as set forth in the illustration of our Works on the back page of cover. Commencing in 1858 with but two workmen, we have grown to the now extensive works of the KEYSTONE MANUFACTURING CO., as illustrated, which require about 300 men and several acres of floor room and a large amount of machinery to meet the growing demand for the KEYSTONE MACHINES. It is evident from the development of our Works, and the steady growth of our business, that the demand for the KEYSTONE MACHINES has arisen from their deserved popularity. Our motto is to "Lead, not to Follow," and which position we still occupy as evidenced by the many imitators who have followed in our wake; but in the future, as in the past those who buy the KEYSTONE MACHINES can rest assured that they have the best machine of their class in the market. Any inquiries in reference to our machines will be promptly answered by addressing

Keystone Mfg. Co.,

STERLING, ILLINOIS.

OR OUR BRANCH HOUSES.

Kansas City Mo.
Co.

Bluffs, Iowa,

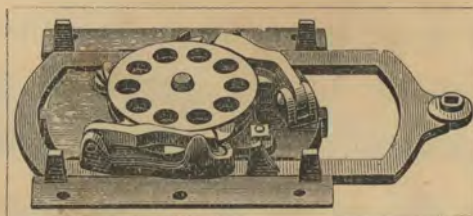
Columbus, Ohio,

St. Louis Mo.

THE "GALT" Keystone ♦ Rotary ♦ Planter.



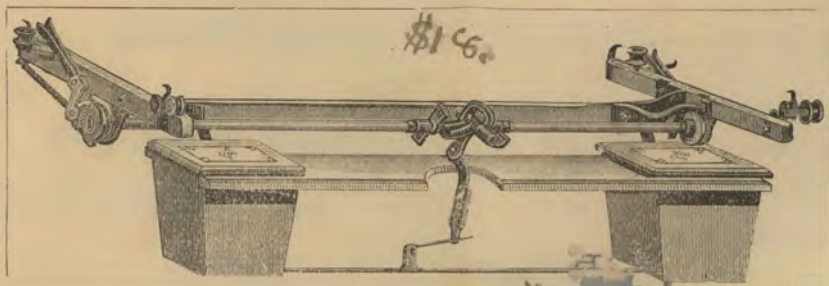
In order to meet the growing demand for a Rotary Drop Planter, we have perfected a new Rotary Dropping device, which not only insures accuracy in dropping, but is free from the objections of many Rotary Drops. It will not catch and break the check row wire. We also



(Dropping Arrangement.)

have a new and novel lever attachment for locking the Planter in the ground while planting, and raising it when turning at the end. We think this Planter is as near perfection as can be reached.

KEYSTONE CHECK ROWER.



We will put upon the market, for year of 1884, a new Check Rower adapted to be used with any of the Keystone Planters. It is the simplest and best Check Rower in the market, and is warranted to give entire satisfaction.

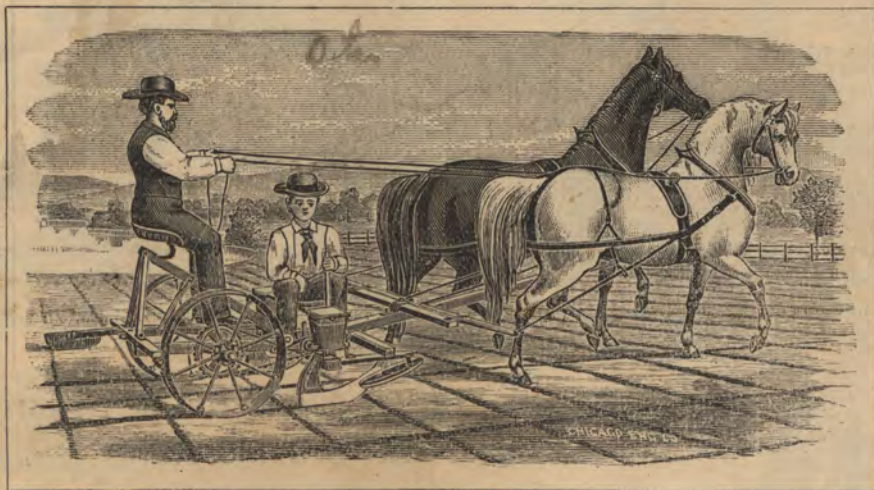
THE KEYSTONE

ROTARY * COMBINED

CHECK ROWER (H.D.) DRILL PLANTER

CAN BE EASILY CHANGED

FROM CHECK-ROWER TO DRILL PLANTER.



IT MEASURES THE CORN
ONE KERNEL AT A TIME.

No Extra Charge for Drill Attachment.

(THIS)

COMBINED * DRILL * AND * CHECK * ROWER * PLANTER *

Has Met With Great Favor, as Will be Seen by the Following Testimonials :

Augusta, Kan., June 1, 1883.
Keystone Manufacturing Co.—Gentlemen: Of all the Keystone Rotary Planters I sold both last and this season I have yet to hear complaint. They have given good satisfaction, which is of much advantage to the seller, as it will sell itself. The corn planted with them is in good shape, and it affords me much pleasure in bearing testimony as to the qualities of the Keystone Rotary Drill Planter. Yours respectfully,
E R POWELL.

Appleton City, Mo., June 6, 1883.
Keystone Manufacturing Co.—Dear Sirs: The purchasers of the Keystone Rotary Drill Corn Planter speak in the highest terms of them. Yours respectfully,
LUCHSINGER & STREIFF.

Cawker City, Kan. June 1, 1883.
Keystone Manufacturing Co.—Gents: The Rotary Drill and Check Rower Planters are giving entire satisfaction, and seems to be the favorite planter among the farmers in this section of country. Yours respectfully,
BUIST & DOUGHERTY.

Butler, Mo., June 3, 1883.
Keystone Manufacturing Co.—Gentlemen: The Keystone Rotary Drill Planters bought of you this season have given entire satisfaction in every respect. None better. Respectfully,
S. P HAHN & CO.

Garnett, Kan., June 7, 1883.
Keystone Manufacturing Co.—Dear Sirs: Your Rotary Planters have given the very best of satisfaction, both as Drills and Planters, and we expect a heavy trade next season. Yours respectfully,
SLONAKER & PAXTON.

Lamar, Mo., June 1, 1883.
Keystone Manufacturing Co.—Gentlemen: We sold several of your Rotary Drill Planters, and all our customers were well-pleased. One of them stated that all he wanted was a pair of shafts and a pony to it. It was the lightest draft planter made. Yours, respectfully,
HUMPHREY & BRO.

It is the Only Planter in the Market which can be used for Both Check Rower and Drill Planting Without the Expense of a Drill Attachment.

We Have Added a Forcing Lever for the Season of 1884.

↗↘ KEYSTONE ↗↘ ↗ SLIDE CUT-OFF PLANTER ↗



*Our Old Reliable Keystone Planter Still Holds a Strong Place
in the Esteem of the Farmers.*

↗↘ OVER 50,000 NOW IN THE HANDS OF FARMERS ↗↘

WHICH IS THE BEST EVIDENCE OF ITS POPULARITY.

PRICE AT FACTORY, \$

↗ JUNIOR KEYSTONE SLIDE CUT-OFF PLANTER ↗

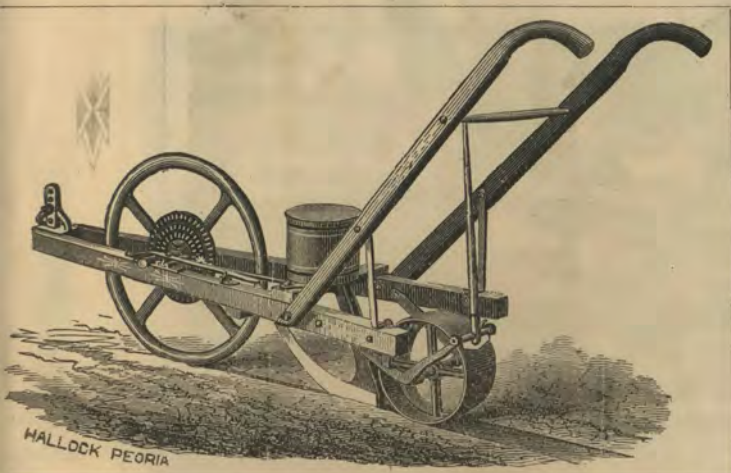


*Our JUNIOR KEYSTONE SLIDE CUT-OFF PLANTER is the Out-
growth of a Demand for a Lower Priced Planter.*

IT IS THE SAME IN CONSTRUCTION AS OUR REGULAR KEYSTONE PLANTER,
Except Lower Wheels and Lighter Frame. It is Made Strong, and is Warranted to Give Satisfaction.

PRICE AT FACTORY, \$.....

KEYSTONE ONE-HORSE CORN DRILL

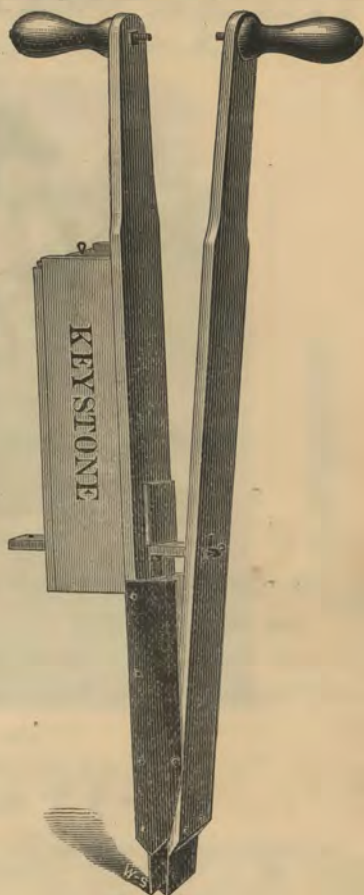


Will Plant Corn, Beans or Peas.

Is used largely to Plant After Lister Plows. It is Light and Easily Handled. Can be Adjusted to Any Quantity of Seed. Can be regulated to plant any distance apart.

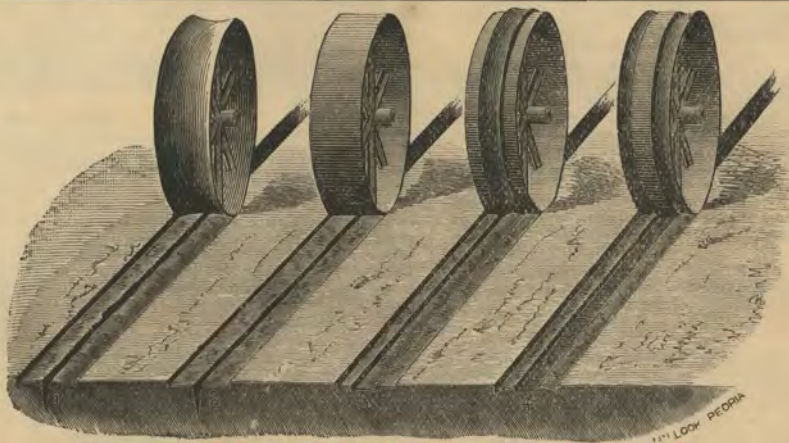
Price at Factory, \$ _____

KEYSTONE Hand Planter.



Price Per Doz., \$ _____

KEYSTONE Planter Wheels.



No. 1 represents the ordinary Concave Wheel.
No. 2 is a representation of the ordinary Flat Wheel.
No. 3 represents our Patent Flat Concave Center Wheel.
No. 4 illustrates our Raised Center Concave Wheel.

We make all our Planters with
No. 3. Wheel unless otherwise ordered.

Different styles of wheels showing the condition the ground is left in from each wheel. **Our No. 3 Flat Wheel is the Best Wheel Ever Used on a Planter.** It draws the soil over the corn and presses it on the hill.

KEYSTONE 2-LEVER DISC HARROW

WITH SCRAPERS.



THE KEYSTONE DISC HARROW has met with wonderful favor since its introduction in the West. Spring crops can be put in without plowing the ground. It has two levers so that each gang of Discs can be Adjusted Independent of the Other. It is provided with Scrapers, so that in sticky soil the Discs can be kept clean.

Price at Factory, \$.....

TESTIMONIALS

Wilmington, Ohio, June 1, 1883.
Keystone Manufacturing Co.—Gentlemen: The Disc Harrows we purchased from you have given perfect satisfaction. The scrapers work perfectly, doing their work perfectly and easily. The two levers give perfect control of the harrow. Yours truly,

FULTON, CRANE & PETERS.

Hillsboro, Ohio, May 30, 1883.
Keystone Manufacturing Co.—Gentlemen—We sold all of the Disc Harrows we had, and they gave good satisfaction. Yours, truly,

GLASSCOCK & QUINN,

Havana, Ills., May 31, 1883.

Keystone Manufacturing Co.—Gentlemen: Since we commenced handling your Disc Harrows we have sold some twenty or more. Have yet to hear of one that failed to give satisfaction. Our farmers consider a Disc Harrow one of the best implements that they use. Yours, etc.,

RHODES & RICE.

Arcadia, Kan., May 28, 1883.
Keystone Manufacturing Co.—Gentlemen: Yours of the 26th received. In regard to your Disc Harrows would say that they are just what the farmer needs, not only for a sod harrow (or pulverizer) but for old ground, or even corn harrow. They give good satisfaction. Yours truly,

J. M. SH. AHAN.

Mineral Point, Wis., June 4, 1883.
Keystone Manufacturing Co.—Gents: We like your Disc Harrow and shall sell it next season exclusively. Respectfully,

MARTIN & TOAY.

Whiting, Iowa, June 4, 1883.
Keystone Manufacturing Co.—Gents: Replying to yours of the 18th would say, the Disc Harrow is making friends here. Could have sold more of them if we had had them in stock. Will need them next year. Very truly,

B. F. MORRIS & CO.

Wisner, Neb., June 4, 1883.
Keystone Manufacturing Co., Sterling, Ills.—Gentlemen: Yours of the 26th at hand and contents noted. In regard to Disc Harrows, I had very good success with them. I had three of them and have sold them all. I sold one to John Wagner, a good, old farmer that understands the business. He says that it is just the thing to put grain in among corn stalks. I expect a good trade in the spring. Truly yours,

J. E. MELCHER.

Bluffton, Ohio, June 5, 1883.
Keystone Manufacturing Co.—Gentlemen: We pronounce the Disc Harrow a good one; and the parties that are using them are well-pleased with it, and say it is what every farmer ought to have. Yours respectfully,

HILTY & AUSBURGER.

Oshkosh, Wis., June 5, 1883.
Keystone Manufacturing Co.—Dear Sirs: I will state that the Keystone Disc Harrow has given satisfaction to the parties to whom I sold them. One of the parties ran his Disc Harrow, 16-inch, beside a 16-inch Randall, and came to town after me to go and witness how much better work the Keystone did than the Randall. I went, and found the Keystone doing the best work, i. e., it would cultivate deeper over the hard knolls. Respectfully yours,

J. W. MEARS.

Jordan, Ills., Sept. 11, 1883.
Keystone Manufacturing Co.—Gentlemen: I bought one of your Disc Harrows last Spring and put in twenty acres of oats on corn stalk ground without plowing, on part of which I used a stalk cutter to cut the stalks before using the Disc Harrow, and part I put in without cutting the stalks. I find cutting the stalks before using the Harrow is preferable. I had my grain in before any of my neighbors who plowed their ground, and my oats came up early and kept ahead all the season, so I had my oats cut before any of my neighbors, and the yield per acre was better than where the ground was plowed, and the oats did not fall down like my neighbors. I used it this Fall for putting in rye without plowing where the ground was very dry. It worked splendidly, and the rye came up without rain, for the Disc Harrow put the seed into the moist ground. It is the best tool I ever used, and I would not be without it.

JOHN B. GILBERT.

Send For Full Descriptive Circulars and Other Testimonials.

KEYSTONE

One Lever Disc Harrow.

NO SCRAPERS.



WE CALL THE ATTENTION OF FARMERS TO THIS
NEW HARROW.

It is Adapted for Use on Clay or Sandy Soil,

Where the Soil is not Liable to Stick to the Disc.

IT * IS * SOLD * AT * A * LOWER * PRICE

than our Two Lever (with scraper) Disc Harrow, as in dry, clay or sandy soil, there is no need of scrapers.

THE DISCS ARE MADE OF STEEL.

FOUST'S HAY LOADER



This machine has been in successful use for several years. Each succeeding year has added new evidence of the practicability of the LOADER, and shows conclusively the necessity for pitching hay on the wagon in the field by machinery. All other work in hay-making has been done by machinery for a long time, leaving the pitching on the wagon the only part accomplished in the same manner and with no greater speed than during the early period of hay-making. With the use of the LOADER as much time is saved in pitching hay on the wagon as is saved by the use of the Mower, Horse-Rake, Horse-Fork, or Hay-Carrier, thereby making it safe for the farmer to cut at least double the amount of grass daily, knowing he has the facilities for securing it.

It Requires No Extra Men or Horses to Work It.

Being attached to the rear of the wagon, and operated by the same team that draws the load, adding to the draft, when in operation, only the power of one man. It has no violent motion or side-draft when in operation, and being strongly built will not wear out for a life-time. Attaching to and detaching from the wagon is but the work of a moment.

Wind Break Attachment.

In localities where high winds prevail it is very difficult pitching hay by hand. We furnish with each LOADER, without extra charge, an attachment which is a

PERFECT PROTECTION AGAINST WIND.

PRICE AT FACTORY, \$



TESTIMONIALS



FREDERICK, D. T., Oct. 5, 1882.

J. P. Allison says: "Keystone Manufacturing Company, Sterling, Ills.—In answer to your inquiry as to how I like the Foust Hay Loader, made by you, in loading *prairie hay*, will say, that I have put up this season nearly twelve hundred tons of hay with the Foust Loader, and consider it a perfect machine to load hay with. I can load a ton of hay with this machine in five minutes; and after using it would not make hay without one. I consider it indispensable in haying."

YATES STORE, Mich., Aug. 23, 1883.

Alonzo Yates says: Keystone Manufacturing Company, Sterling, Ills.—"I am using one of your Hay Loaders, and this is the third year I have run it, and am very well pleased with it. I have pitched about six hundred tons of hay with it with very little repairs, and have used it on very rough land. Can run it any place where a wagon can be run with a rack on. I have handled four hundred tons with it this season, and put *sixty tons in the barn with it with two teams in one day.*"

THREE OAKS, Mich., July 30, 1883.

A. L. Drew says: "Keystone Manufacturing Company—The five Hay Loaders you sent me are all sold and at work on five of the best farms in Western Berrien County, Michigan. They were sold with the express understanding that if they did not give entire satisfaction they could be returned, and if they worked as we recommended they were to be paid for in sixty days. Every machine was settled for in five days after trial. It looked like a large story to us when you said they would take up a ton of hay in six minutes; but every man who has worked upon a load behind them is perfectly satisfied that they will do it. If the hay could be taken away from the Loader, I am satisfied it would elevate a ton of hay in two or three minutes. The Mowing Machine, Horse-Rake and Horse-Fork are all necessary haying tools, but none of them are more necessary than Foust's Hay Loader. It will put more hay on a wagon in ten hours than any ten men I ever saw handling hay, *and not sweat either.* I predict a large sale for them in this county next year.

McFARLAND, Wis., Aug. 22, 1883.

P. E. Sherlock says: "Keystone Manufacturing Company—The Foust Hay Loader I bought of you this year I am very much pleased with. I have put up 80 acres of hay with it that will average three tons to the acre, and loaded a ton in five minutes. It works as well in loose wheat or oats as in hay. Would not take \$200 for it if I could not get another like it."

WANNAKEE, Wis., Aug. 11, 1883.

John Hart says: "Keystone Manufacturing Company—The Foust Hay Loader I bought of you I set up myself, and have put up all my hay. It did nice work, and has saved me a good deal of time and trouble. Next to my binder it is the greatest labor-saving machine I ever saw. No man who has much hay to put up can afford to be without it."

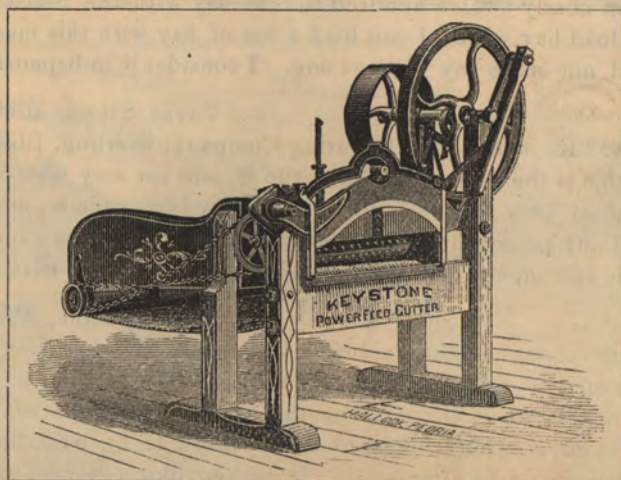
NASHVILLE, Tenn., July 30, 1883.

J. K. Rains says: "I take pleasure in stating that I have one of your Foust Hay Loaders, manufactured by the Keystone Manufacturing Company at Sterling, Illinois. Have worked it during the past season, and am much pleased with it. It is a great labor-saving machine."

EL DORADO, Ohio, Aug. 7, 1883.

G. L. McCoy says: "Keystone Manufacturing Company—We sold the Loader. Never saw a machine of any kind do the work nicer or with more satisfaction. Think we can sell several next year, although our farmers are not large hay-makers."

==KEYSTONE POWER== FEED-CUTTERS



No. 0 Keystone Power Feed Cutter

Heavy Frame With Pulley and Feed Apron.

IT IS MADE TO RUN AT HIGHER SPEED THAN OUR HAND CUTTERS.

PRICE AT FACTORY, \$-----

➤ NO. 1 HAND ➤

COMMON SENSE FEED CUTTER.

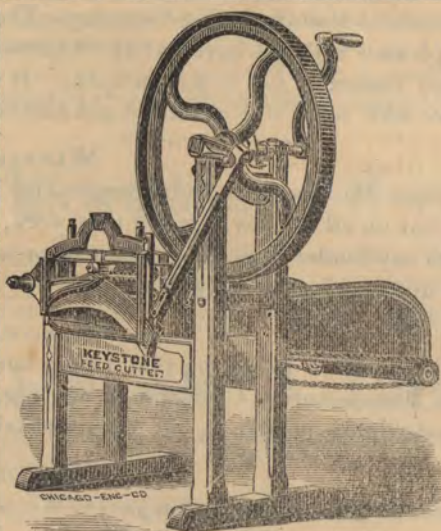
— IS OUR —

Standard Feed Cutter.

It runs light by hand, and will cut more feed in the same time, and do it easier than any Cutter in the market.

CUTTING CAPACITY, 18 x 4 INCHES

PRICE AT FACTORY, \$.....



➤ OUR NO. 1 ➤

POWER FEED CUTTER.

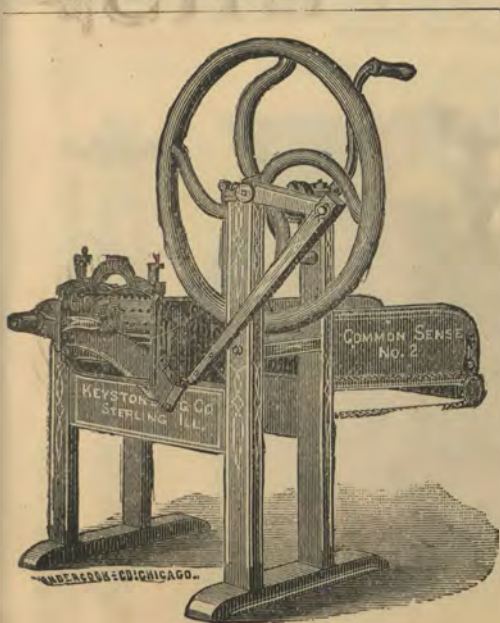
Has the same size cutting capacity as our Hand Cutter, but it is

Made Stronger and Has a Feed Apron

It is Adapted to Either Hand or Horse Power.

PRICE AT FACTORY, \$.....

NO. 2 "COMMON SENSE" FEED CUTTER.



THE NO 2 FEED CUTTER

IS MEDIUM SIZE,

DESIGNED FOR HAND POWER.

It is same in Construction as No. 1, only not so large.

CAPACITY, 12 X 4 INCHES.

PRICE AT FACTORY, \$ _____

NO. 3 "COMMON SENSE" FEED CUTTER.

WE ARE MANUFACTURING THE NO. 3
to meet a demand for a

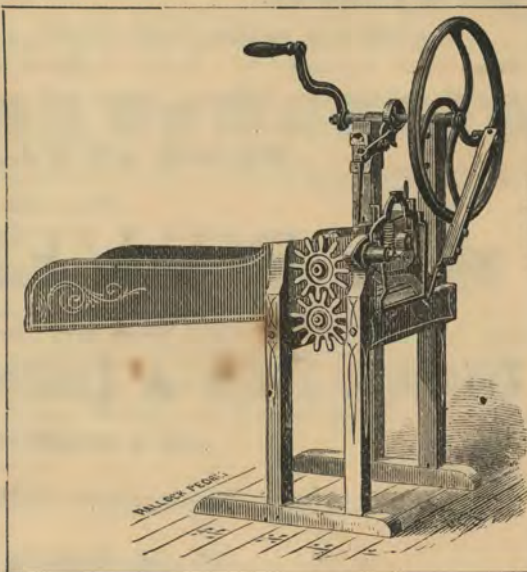
SMALLER and LOWER PRICED Feed Cutter

Than our Larger Sizes.

Its Cutting Capacity is 9 X 2½ inches.

We Recommend this Feed Cutter to do More Work with
Less Power than any other Feed Cutter in the market.

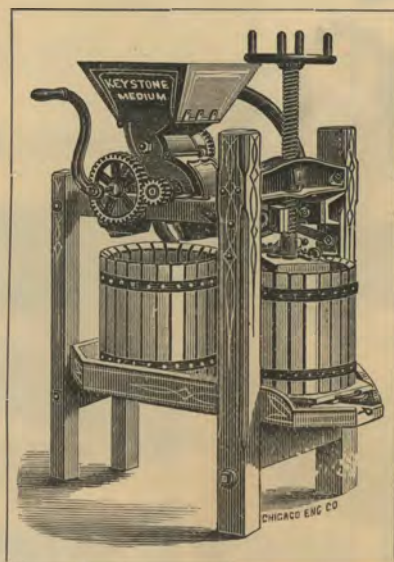
PRICE AT FACTORY, \$16.00.



KEYSTONE "MEDIUM" CIDER MILL.

Just the Right Size for Owners of Small Orchards, and Grocery Men, and Others who wish to Work up Small Quantities of Apples.

GRINDS RAPIDLY,
AND DOES NOT CRUSH THE SEEDS.



CAPACITY: 1 to 2 BBLs. PER DAY.

We call the attention of dealers and fruit growers to our MEDIUM CIDER MILL, which fills a vacancy in the market long felt. It is not so large or expensive as our KEYSTONE "SENIOR" CIDER MILL, nor is it as small as the "JUNIOR" Mills offered on the market, which have been too small for practical use.

THE PRICE IS SO LOW THAT NO ONE, RAISING EVEN A SMALL AMOUNT OF FRUIT, CAN AFFORD TO DO WITHOUT IT. It can be placed in the cellar so that fresh cider can be made every day. It is also adapted for crushing grapes and currants, and can be used as a Lard press.

PRICE AT FACTORY, \$_____

WE ALSO MANUFACTURE

⊖ A POWER GRINDER ⊖
WITHOUT PRESS.
WHICH HAS A LARGE GRINDING CAPACITY
AND IS FOR USE WITH LARGE POWER PRESSES.

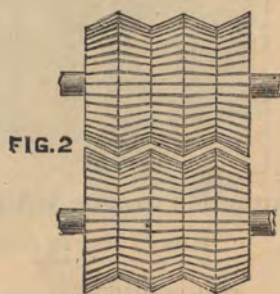
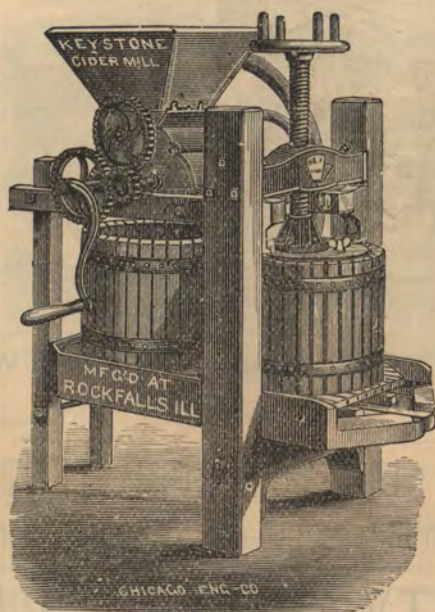
Grinding Capacity, 100 to 200 Bushels Per Hour.

PRICE, \$_____

KEYSTONE "SENIOR" CIDER MILL.

NOTHING EQUAL TO IT IN THE MARKET.

It Runs Light and Easy.
It Both Grinds and Crushes the Apples.
It Does its Work Rapidly.
Any Boy Can Work It.



It will Produce more Cider to the Quantity of Apples than Any Mill Made.
CAPACITY, 4 TO 5 BARRELS PER DAY.

The cylinders are conical, as shown in Figure 2, thereby giving a larger amount of grinding surface for the space occupied than any mill heretofore offered to the public. One cylinder revolves more rapidly than the other, insuring not only the pulverizing but the perfect crushing of the apples. It is adapted to crushing Grapes, as the juice cells can be broken without crushing the seeds.

The Rings of the Grinding Cylinder Being of Chilled Iron, will not Rust and Discolor the Cider.

The Follower can be removed from the Crib by means of the Press Screw, before taking the Crib from its position on the Press.

The First Premium was Awarded the Keystone Cider Mill

at the Cincinnati Exposition in competitive trial with the other mills on exhibition, the closest competition being between the KEYSTONE and the American. The KEYSTONE MILL grinding 25 lbs. of apples in 74 revolutions of the crank, while the American had to make 102 revolutions to do the same work; the KEYSTONE PRODUCED 16 LBS. OF CIDER OR 1 LB. 5 OZ. MORE than the American from the same quantity of apples.

PRICE AT FACTORY. \$ _____

— KEYSTONE —

One-Horse Easy Dump Rake.



We call Attention to our EASY DUMP Keystone Rake. It has High Wheels, Runs Easy, and is dumped largely by the weight of the driver.

△ HAS 20 COIL STEEL, OIL TEMPERED TEETH. △

Has a LOCK LEVER within Easy Reach of the Driver. Any Boy Can Operate It.

✦ THE KEYSTONE TWO-HORSE RAKE. ✦



To Meet the Growing Demand for a TWO-HORSE RAKE, we Make the Easy Dump Rake with Either Pole or Thills, as Ordered.



SELF ❖ DUMP ❖ RAKE



WE Present this Rake to the Public FEELING CONFIDENT that It Is

—THE—

BEST SELF DUMP RAKE

NOW IN THE MARKET.

ANY BOY CAN USE IT. It can be held up with the foot while turning at the end, and going from the field without the necessity of holding the lever in the hand.
In dropping the rake after dumping

«The Head Can Be Dropped Gently»

Thereby Obviating the Objection of the Jar on the Horses' Neck, or
«Strain on the Rake,

«Every Rake Warranted to Give Satisfaction.»

PRICE AT FACTORY, \$_____

TAYLOR

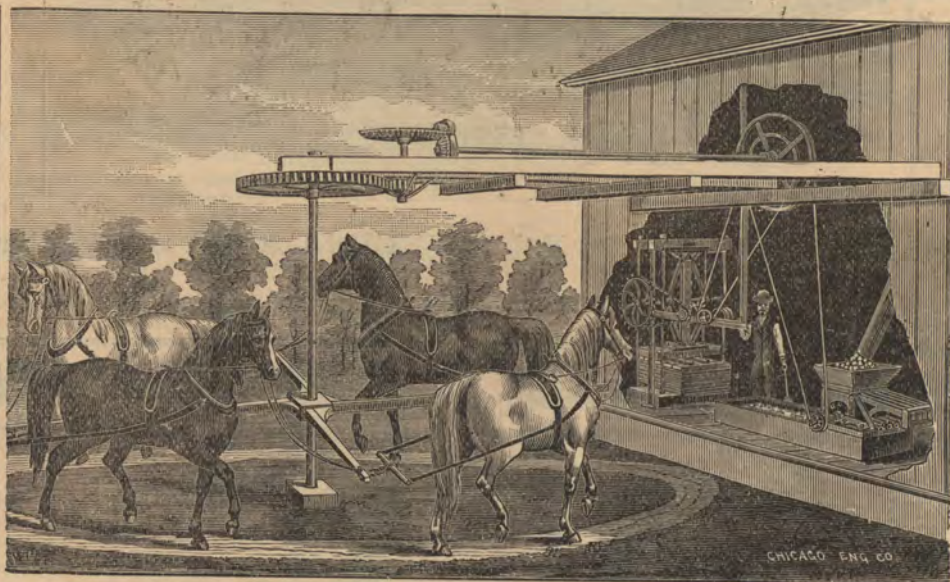
4-HORSE * SWEEP * POWER.

(PATENTED DECEMBER 22, 1874.)

—MANUFACTURED BY—

KEYSTONE MANUFACTURING COMPANY,
STERLING, ILLINOIS.

For Running Feed Mills, Corn
Shellers, Saws, Churns, Elevators, Lathes,
Grind Stones, Pumps, Stamp Mills, Etc.



It Is the Only Horse Power With Gearing
and Tumbling Rod Overhead in
the Market.

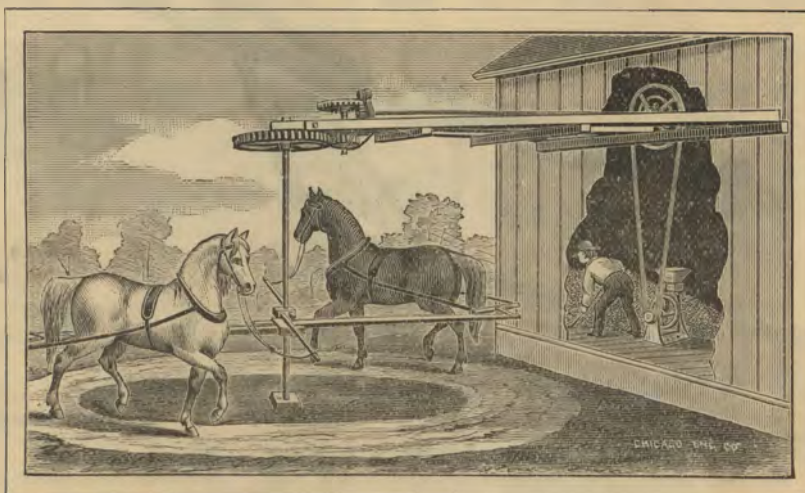
➤ ADVANTAGES * OF * THIS * POWER ◀

1. *Simplicity.*
2. *Durability.*
3. *Cheapness.*
4. *Easy application to any Machinery.*
5. *Light work for horses.*
6. *Different sized pulleys for running machinery at any speed.*
7. *Not heavy or clumsy.*
8. *Not dangerous to man, child or beast.*

9. *Any horse can work it.*
10. *Can be placed in the building or against it, with pulley of power on the inside; or can be set up independent of building, against posts.*
11. *It is made of the best materials, and warranted in every way.*

➤ Retail Price of Four-Horse Power, \$ _____ ◀

TAYLOR 2-HORSE POWER.



Retail Price of Two-Horse Power, \$ _____

These Powers Are Acknowledged by All Who Have Used Them to Be

THE

CHEAPEST, BEST AND SIMPLEST POWER
IN THE MARKET.

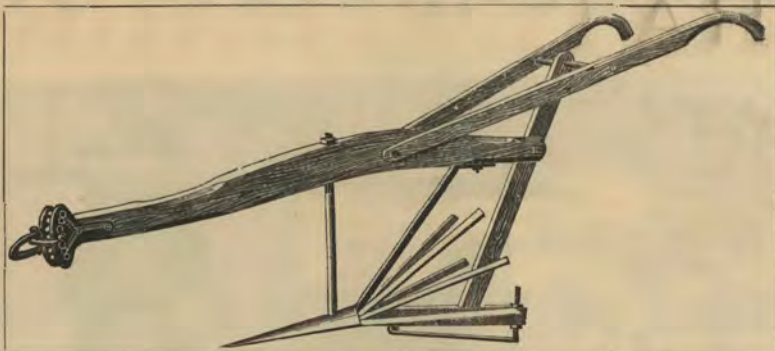
TAYLOR 1-HORSE POWER.



RETAIL PRICE OF ONE-HORSE POWER, \$ _____

COMMON SENSE POTATO DIGGER.

It is Easy Work to Dig Potatoes
 With this Digger It will dig as Fast as Ten
 or twelve Men can Pick up. It will Dig
 cleaner than can be done with a fork
It Will Not Cut or Bruise
 THE POTATOES



A BOY CAN OPERATE IT,
 AND DO GOOD WORK.
ORDER EARLY,
 so you will get them in time.
 We were not able to Supply all the Demand
 Last Season.

These Diggers are Warranted to do Good Work if Given a fair Trial.

MANUFACTURED BY

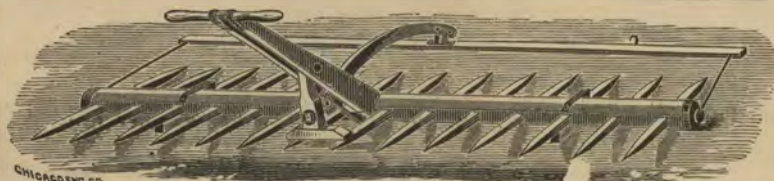
STERLING MANUFACTURING COMPANY,

Retail Price at Factory, \$12.00

Sterling, Illinois

IT IS THE BEST.
 AND IS
A FIRST-CLASS IMPLEMENT
 IN EVERY RESPECT.

THE STERLING RAKE.



CHICAGO ENG CO

MANUFACTURED BY

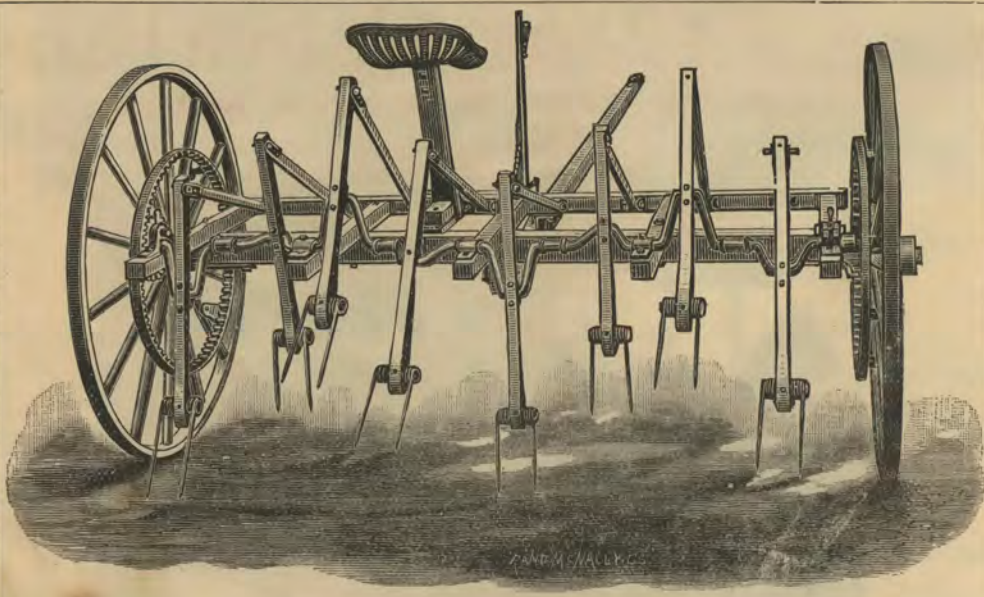
STERLING MANUFACTURING CO.,

Price

STERLING, ILL.

EVERY RAKE
 Warranted.
 We Solicit Your Orders

THE STERLING



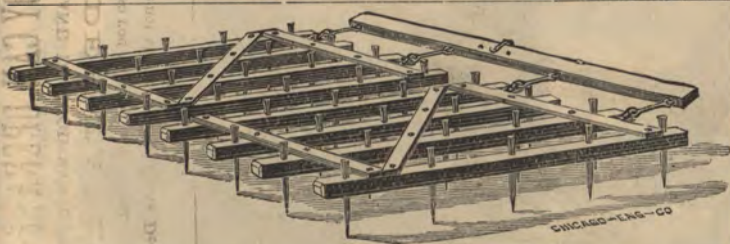
HAY TEDDER

A First-Class Tedder, STRONG, DURABLE, Easily Adjusted, and we guarantee it to fill the wants of parties who want a First-Class Tedder, and at a price within the reach of every farmer. Send for circulars and prices. Manufactured by

STERLING MANUFACTURING CO., Sterling, Ills.

All Goods We Make Shipped in Car with Keystone Machines, if Desired, or Can be had at Keystone Branch Houses

THE STERLING VIBRATING HARROW



On all Harrows manufactured by us we use our patent coupling, which is pronounced the best device ever invented for the purpose, there being no loose pieces liable to get lost as where clevises, pins, etc. are used. There are no hinges between the sections of the Sterling Harrow, so any section can be raised independent of the others for cleaning and obstructions, consequently a boy can drive and operate any size of these harrows. In all harrows manufactured by us we use only the BEST STEEL TEETH. We use a jointed link between the draw-bar and frames on all Harrows made by us.

— WE ALSO MANUFACTURE THE —

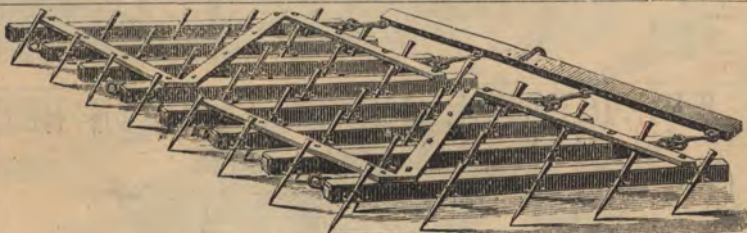
STERLING REVERSIBLE HARROW

WE USE OUR PATENT COUPLING ON BOTH ENDS OF THIS HARROW.

So that by drawing from end, as shown in cut, it makes a slanting tooth or Smoothing Harrow while by putting the Draw Bar on the other end the teeth stand vertical and make a Stirring Harrow. It is not necessary to loosen any nuts in changing from slanting to vertical tooth, or vertical to slanting tooth.

There are No Loose Pieces Liable to Get Lost.

This Harrow gives universal satisfaction, and where sold by us the past six years needs no recommendation from us. It is a First-Class Implement in Every Respect.



HALLOCK PEDIA

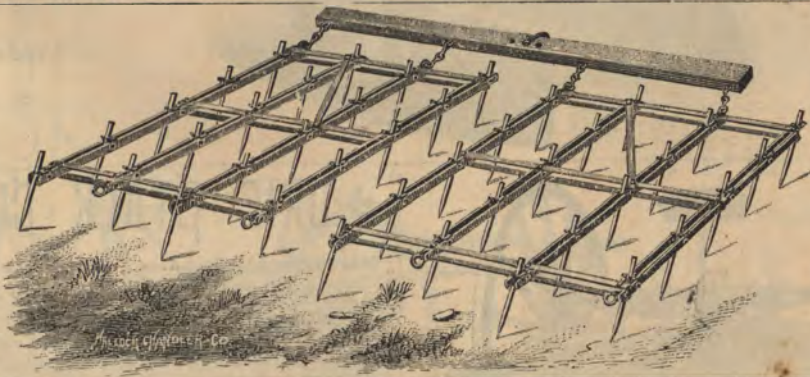
WE ALSO MANUFACTURE

The Sterling Reversible Iron Harrow

THE BEST IRON HARROW MADE.

FRAMES ALL IRON.

This is a combined Straight or Slanting Tooth Harrow, as desired. By drawing from one end of the harrow the teeth will stand straight, while drawing from the other end the teeth will take a slanting position, as seen in cut.



TEETH ALL STEEL.

This Harrow will meet the wants of any one wanting a first-class Iron Harrow. It is of about same weight as a Wood Beam Harrow, and fully as strong. Teeth can be readily taken out for slanting, and put back again. Teeth can be steel for years, and still kept at full length below the beams. We solicit your orders.

WE MANUFACTURE THE ABOVE HARROWS IN THE FOLLOWING SIZES:

2 Section, 8-Bar, 40 steel teeth. Cuts 8 Feet W de. | 3 Section, 12-Bar, 60 steel teeth. Cut 12 feet wide
4 Section, 16-Bar, 80 steel teeth. Cuts 16 feet wide.

AND ARE MANUFACTURED ONLY BY

STERLING MANUFACTURING COMPANY

Send for Circulars and Prices.

STERLING, ILLINOIS.

All Goods We Make Shipped in Car with Keystone Machines, if Desired, or Can be Had at Keystone Branch Houses.

EUREKA BROADCAST SEEDER

8-12 FEET WITH CULTIVATOR.
We now have *ENTIRE CONTROL* of the
Patents of this Seeder



14 FEET INDEPENDENT SEEDER.
It is the Same Machine as the "GREAT WESTERN SEEDER,"
with Some Valuable Improvements for next Season,
and is well-liked by Farmers and Dealers.

THE WESTERN DOUBLE-FORCE FEED AND SHEAR CUT

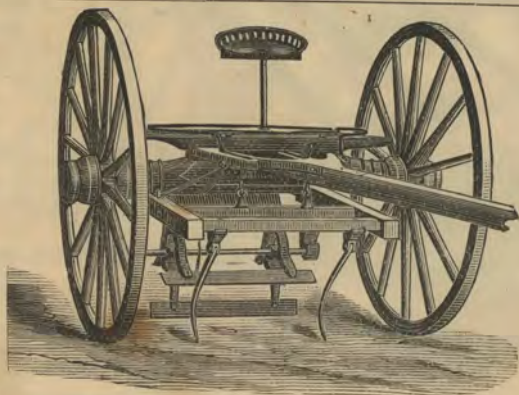
CORN
—AND—
COB MILL



○ RUNS LIGHT FOR TEAM. ○

Feed Grinder.

—AND—



► EUREKA STALK CUTTER ◄

Runs Lighter on the Team than
any Cutter in Use.

No Jam or Jerk on the Driver
or Team.

This Cutter has been used by farmers of the West for several years, and will do the same work as any high-priced machine. It is attached to the hounds or fore gear of wagon—one clamp below and one above the hounds—which makes a stiff tongue. Put hind wheels on front gear to give it proper weight.

FOR PRICES AND TERMS ADDRESS:

EUREKA MANUFACTURING CO.,

ROCK FALLS, ILLINOIS.

All goods we make shipped in car with Keystone machines, if desired, or can be had at Keystone Branch Houses.

STALK CUTTERS

STRONG, SIMPLE, DURABLE. Will Cut Stalks Every Time.
No JAM or JERK on Driver or Horses.



EUREKA One Row Cutter.

Manufactured by the

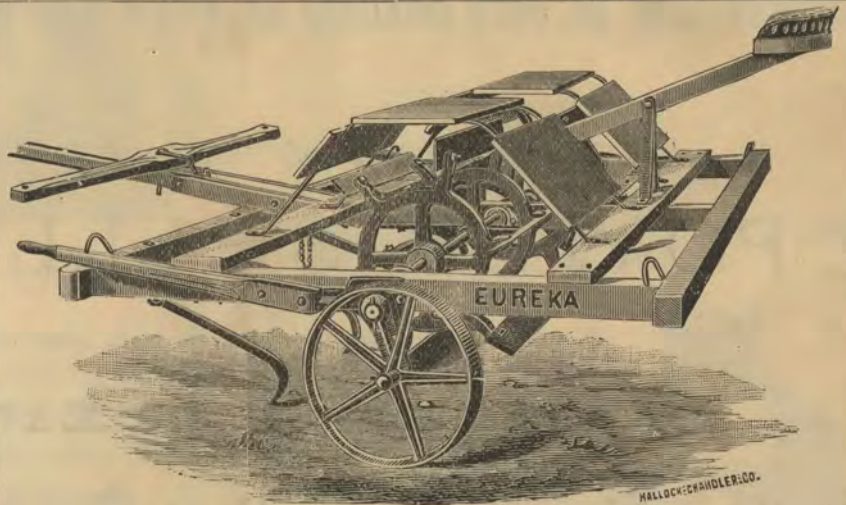
**EUREKA
MANUFACTURING CO.
ROCK FALLS, ILL.**

EUREKA TWO-ROW Cutter.

This Cutter is so well known to
Dealers and Farmers that it
needs no praise from us.

It Will CUT Stalks

WHERE OTHERS FAIL.



Roller Attachment Furnished if Desired.



THE ACME 3-Horse, Double Tongue, 2-Row STALK CUTTER.

For Prices and Terms, Address

**EUREKA MANUFACTURING CO.,
ROCK FALLS, ILL.**

All goods we make shipped in car
with Keystone machines, if desired,
or can be had at Keystone Branch
Houses.

Corn Shellers

We Call the Attention of those Interested to Our

CORN ♦ SHELLER ♦ DEPARTMENT IN THIS CATALOGUE.

WE MANUFACTURE THE

Largest Line of Corn Shellers of Any Factory in the World.

We Call Especial Attention to our Line of

Ⓒ POWER SHELLERS Ⓒ

Commencing on Page 25 which are made under the

"PACKER" PATENTS,

Endless Chain Feed, Endless Chain Separator.

They Are a Departure from the Old Style of Shelling.

*They SHELL MORE RAPIDLY, and do Better Work than
Any Sheller Made.*

See Testimonials on Page 31, and Retail Price List on Page 32.

PET SHELLER



EITHER ♦ RIGHT ♦ OR ♦ LEFT ♦ HAND.

AS A LOW PRICED,
Effective and Durable Sheller,
IT HAS MET WITH GREAT FAVOR.

CAPACITY: - - - 100 BUSHELS A DAY.

PRICE AT FACTORY, \$ _____

PONY SHELLER

OVER 50,000 IN USE.

Made with or without Fan, Right or
Left Hand.

IT HAS THE REPUTATION OF BEING

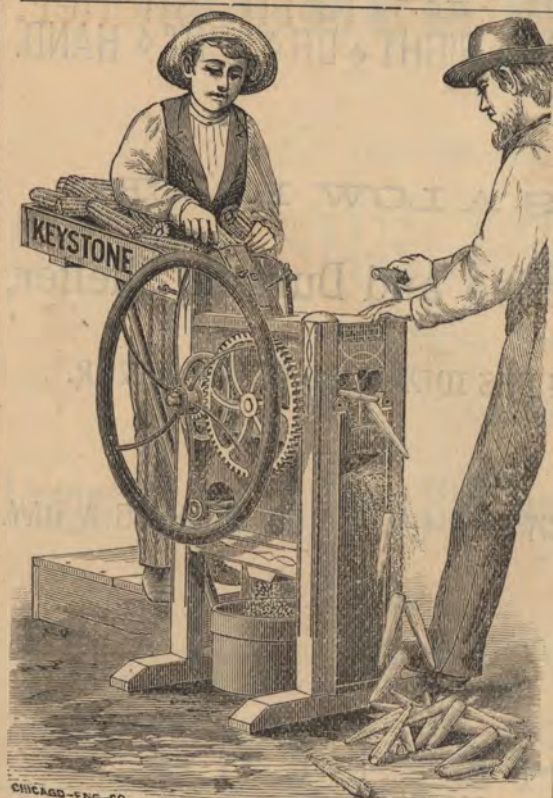
The Best Made Sheller,
The Best Furnished Sheller,
The Lightest Running Sheller.

This Sheller is so popular that many manufacturers
have attempted to imitate it but have failed
to equal it. Farmers prefer the GENUINE "PONY."

PRICE AT FACTORY, \$ _____



→ KEYSTONE × 2-HOLE × SHELLER ←



It Is Adapted to Either Hand or Power.

EACH SHELLER FURNISHED WITH BAND WHEEL.

OVER 20,000 IN USE.

No Two-Hole Sheller in the market has met with so large sale as

THE KEYSTONE.

It is Unequaled for Ease of Work.

It is Well Made and Well Finished.

It has a Fan for Cleaning the Corn.

IT HAS A COB SEPARATOR.

Capacity by hand - - 250 bushels per day

Capacity by power, - 400 bushels per day

PRICE AT FACTORY \$

→ "DUPLEX" ✦ KEYSTONE ✦ SHELLER ←

MADE UNDER THE "PACKER" PATENTS.

Adapted for Either Hand or Power.

HAS A COB RAKE;

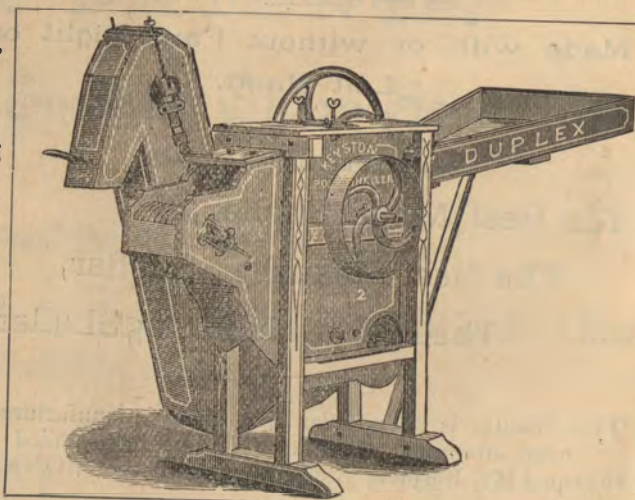
Can be used with or without Elevator.

CLEANS CORN PERFECTLY.

Handle on Each Side so that Two Men Can Work It.

Capacity by hand, - - 300 bushels per day

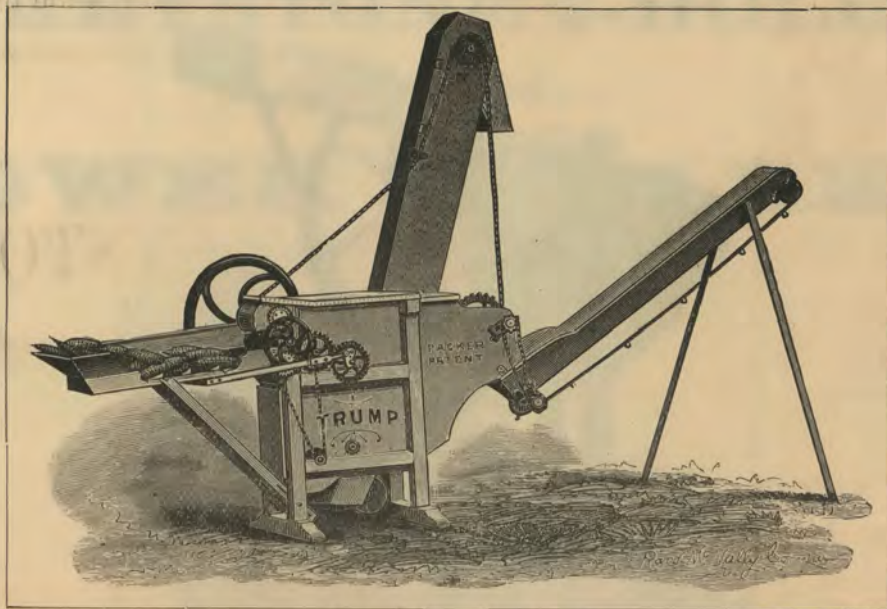
Capacity by power, - 500 bushels per day



Price at Factory, with Elevator, \$

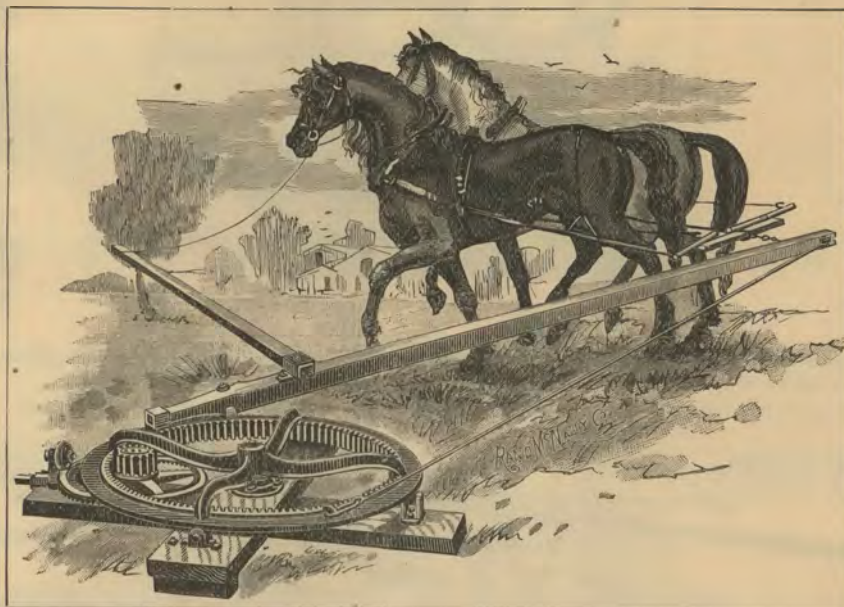
Price at Factory, without Elev'r, \$

The New Keystone Self-Feed Corn Sheller.



"TRUMP."

We have just perfected a new Self-Feed Corn Sheller, adapted to Farmers' use. The Self-Feeding arrangement is simple and effective. Capacity 50 to 75 bushels per hour. We make them with Sacking or Wagon Box Elevator, and with or without Cob Stacker.

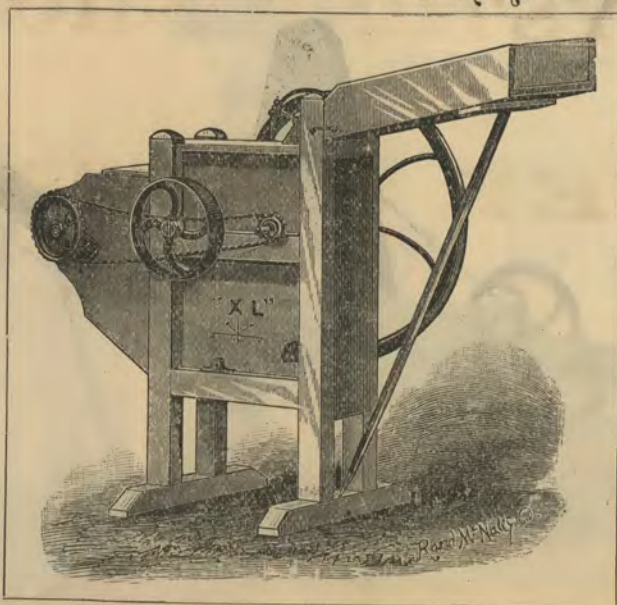


We also manufacture a TWO-HORSE POWER, adapted to this Sheller, which is portable and easily handled.

RETAIL PRICE AT FACTORY:

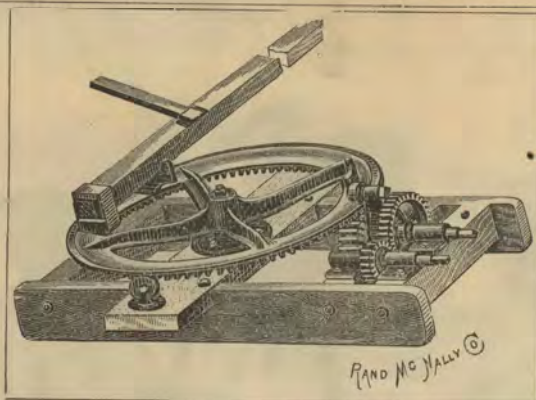
Trump 2-hole Self-Feeding Sheller, with 2-Horse Power, Sacking or Wagon Box Elevator and Cob Stacker..	\$150.00
Trump Sheller with Sacking Elevator.....	\$86.00
Trump Sheller with Wagon Box Elevator.....	\$86.00
Extra for Cob Stacker.....	10.00
2-Horse Power.....	65.00

KEYSTONE "X L" CORN SHELLE



In order to meet the demand for a lower priced Power Sheller, we have perfected a **TWO HOLE HAND FEED POWER SHELLE**, with Cob Rake Extension, and Fan for cleaning the corn. It is strong and compact; will shell 400 to 500 bushels per day with power, and 200 bushels a day by hand.

THE KEYSTONE



ONE-HORSE POWER.

We have made a One-Horse Power adapted to this Sheller, which is geared so as not to need a jack. This Sheller and Power cannot fail to meet the approval of those who do not need a Sheller of larger capacity.

Price "X L" Sheller with Cob Rake and One-Horse Power. \$75 | Price "X L" Sheller for Hand or Power, : : \$30
 PRICE ONE-HORSE POWER, : : \$45.00.

KEYSTONE DOWN OR MOUNTED HORSE POWER,



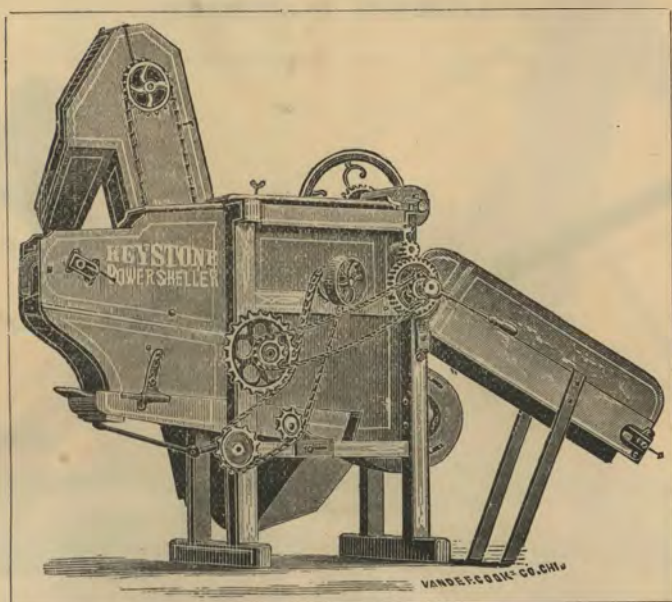
FOR 4, 6 or 8 HORSES. This Power is made with TWO CROWN WHEELS and MASTER WHEEL. It is COMPACT, STRONG, and the EASIEST RUNNING POWER in the market. It is geared for running the Keystone 4 and 6 Hole Corn Sheller.

FOR PRICE SEE PAGE 22.

KEYSTONE 2-HOLE

—SELF-FEEDING—

POWER SHELLER.



THIS SHELLER IS MADE UNDER THE

Packer Patent, with Rotary Picker Shaft

For shelling the corn, instead of the old style of shelling wheel.

—
⌞ Can be operated with two Horses. ⌟

—
CAPACITY, 800 BUSHELS PER DAY. —

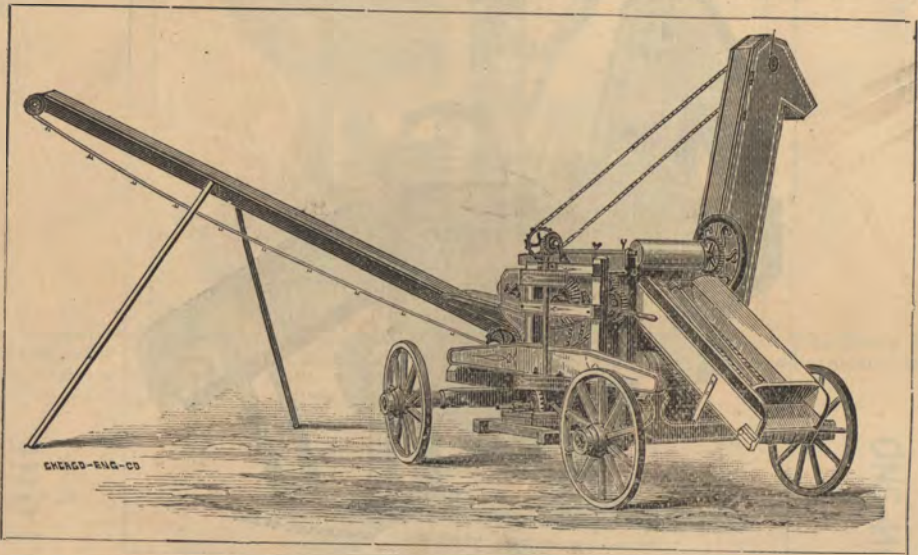
For Prices, see Page 32.

—❖ THE KEYSTONE ❖—

FOUR-HOLE

Self-Feeding Corn Sheller.

(PACKER PATENT.)



This Sheller is Adapted for Large Farms and Warehouse Use.

IT SHELLS RAPIDLY AND CLEANS THE CORN NICELY.

Has no spring to hold back the ear while shelling. Ear is shelled while passing between the Revolving Picker Shaft and Picker Wheel.

NOTHING EQUAL TO IT IN THE MARKET.

Look at It Before Buying a Sheller and You Will Use No Other.

CAPACITY: 150 to 200 Bushels per Hour.

FOR PRICE LIST SEE PAGE 32.

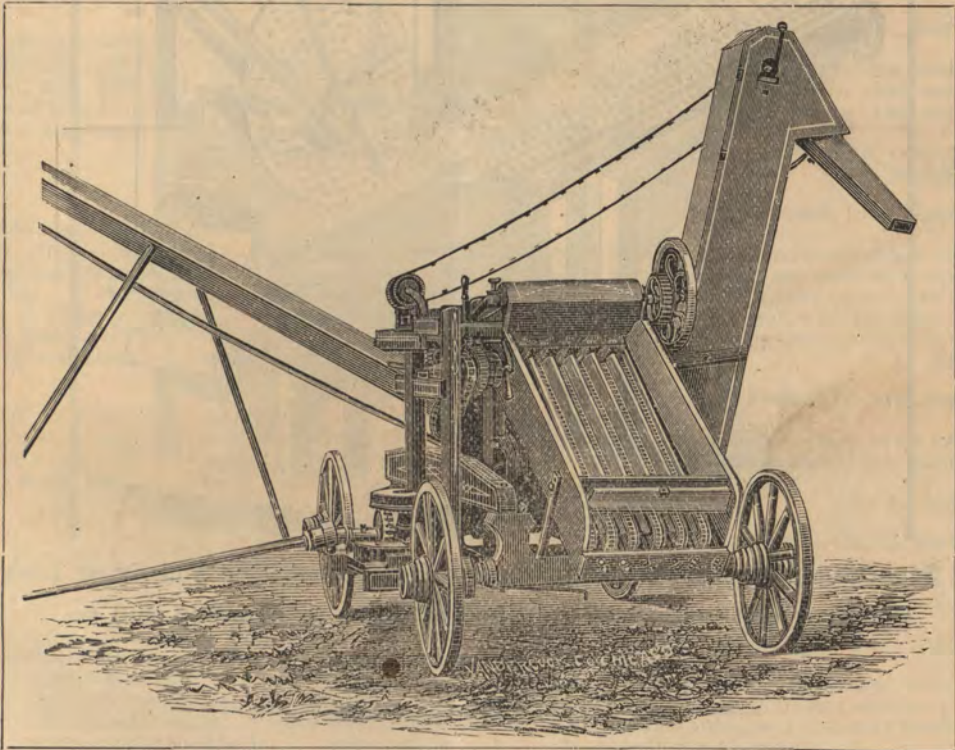
Steel & Avery Engineers
45 State St.
Rochester, N.Y.

KEYSTONE MANUFACTURING CO., STERLING, ILL.

29

—❧❧❧ **K E Y S T O N E** ❧❧❧—

6-Hole Self-Feeding Power Sheller.



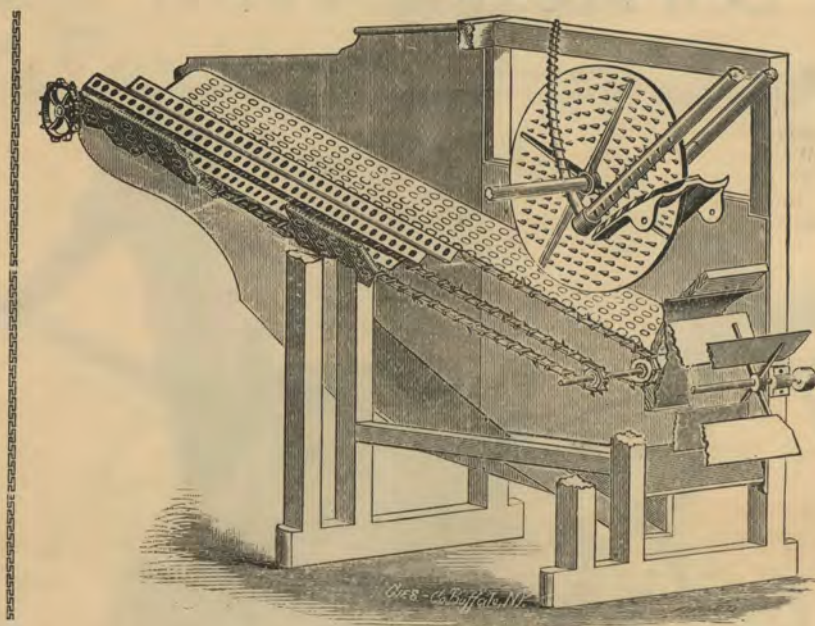
It Has a Larger Capacity Than any Other Sheller in the Market

*It Will Shell 25 Per Cent More Corn in the Same Time With
Less Power Than Any Other Sheller in the Market.*

CAPACITY: 200 TO 300 BUSHELS PER HOUR.

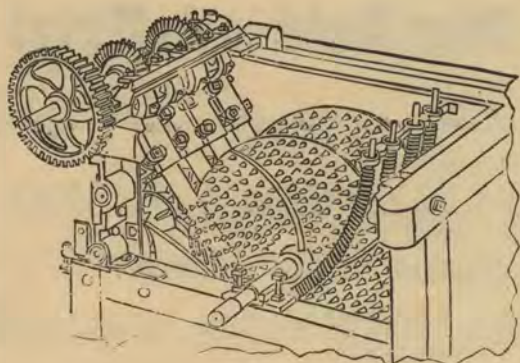
FOR PRICE, SEE PAGE 32.

all SKELETON VIEW *all*
Keystone Power Sheller.



Showing Separating Arrangement by means of Perforated Bed and Open Link Chain
 Cob Carriers, instead of the Shoe or Sieve so common and so
 ineffective in other Shellers.

SKELETON VIEW OF



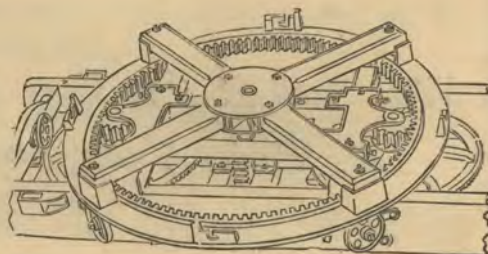
➤ SHELLING DEVICE ➤

OF KEYSTONE SHELLER,

Showing Rotary Picker Shaft.

SKELETON VIEW OF

KEYSTONE



➤ HORSE x POWER ➤

—FOR—

4, 6, AND 8 HORSES.

TESTIMONIALS:

Keystone Manufacturing Company—

Gentlemen:—We bought of your agents, Scotts' Hardware and Implement Co., last February, one of your Four-Hole Power Shellers, and have run it pretty steady ever since; have had no breakage in that time. The durability and class of work it does is better than any power sheller we ever saw. We could get work enough to keep two shellers busy. We have no hesitancy in recommending the Keystone Sheller to the trade.

Respectfully,

HOLTON, Kas., Sept 6, 1883.

MUSGROVE & HASS.

WACHITA, Kan., Aug. 31, 1883.

Keystone Manufacturing Company—

Gentlemen:—We have now shelled 68,321 bushels of corn with the Four-Hole Keystone Sheller, bought from you, and will just say it shells faster and cleans better than any sheller we ever saw, the only trouble was to get men to give it corn fast enough, and with the fine improvements for 1883 would advise any person wanting a sheller to buy the Keystone Four-Hole Sheller.

Yours respectfully,

W. S. CREASER,
G. S. ROBERTSON.

BLAIRSTOWN, Iowa, June 29, 1883.

Keystone Manufacturing Company—

Dear Sirs:—I am glad I can say your sheller does very good work for the condition corn is in; it is very tough and hard to shell. Every man we have shelled for likes it very much. I am gaining a reputation for your sheller. If corn is dry it is no trouble to shell 2,000 bushels in a day, or, in other words, all that can be put into it. I have had old machine men say that my sheller runs the smoothest, with the least jar of any piece of machinery they ever saw; well, you see there is nothing to jerk it to pieces; run it as fast as you want to it is all right. I mean business.

Yours respectfully,

S. H. BRIGGLE.

GLENCOE, Dodge Co., Neb., Sept 3, 1883

Keystone Manufacturing Company—

I have used your power sheller for two years and it has given perfect satisfaction in every case where I have done work with it. I would recommend it to any one that intends to invest in a sheller, to do good work and fast work also. I shelled forty-five bushels in eight minutes.

Yours truly,

D. B. VICKERY.

FAIRHAVEN, Carroll Co., Ill., May 28, 1883.

Keystone Manufacturing Company—

Dear Sirs:—I like the Keystone Power Sheller I bought of you very well. I would not give it for any other sheller that I ever saw run.

Yours truly,

G. W. SENNEFF.

WACHITA, Kas., Aug. 31, 1883.

Keystone Manufacturing Company—

Gentlemen:—You ask me how I like my Keystone Four-Hole Sheller, and in answer will say that it gave me the very best of satisfaction; it shells faster and cleans better than any sheller I ever run having run shellers for years. I have shelled 50 bushels of corn in 10 minutes, and the only trouble is to get the corn fast enough to the sheller. I believe them to be the best sheller in the world.

Yours respectfully,

A. H. HENDERSON.

DEWITT, Neb., May 11, 1883.

Keystone Manufacturing Company—

Gents:—I received your Six-Hole Sheller May 2, all right. I am happy to say that it is as good as you represented it. It beats everything set to a corn crib for good and fast work. It runs very easy. I only use four teams and it is easy work for them. Have not had a fair chance to try how much I could shell in one day; have shelled 300 bushels in one hour.

Respectfully,

N. A. LEEPER.

MT. CARMEL, Ill., July 13, 1883.

Keystone Manufacturing Company—

Dear Sirs:—We are well pleased with your Keystone Power Corn Sheller and it gives perfect satisfaction. It works as well as you recommend it to.

Yours respectfully,

JOHN SCHRODT.

SUBLETTE Ill., July 2, 1883.

Keystone Manufacturing Company—

I am well pleased with the Keystone Four-Hole Power Sheller. I have been shelling corn where I do think any other spring sheller would not work. The corn was rotten and dirty, and I shelled it clean and cleaned it as good as the most of shellers do dry corn. I shelled 800 bushels in three hours and fifteen minutes.

Respectfully,

W. G. WHITE.

LEIGH, Colfax Co., Neb., Sept 7, 1883.

Keystone Manufacturing Company—

We are owners of the Keystone Power Sheller, and after a thorough trial we think it the best machine of the kind now in use. It leaves the cobs in the best condition for fuel, without breaking them, and cleans them perfectly of corn. It is absolutely faultless, runs easy and works fast, and is a durable machine in every respect. We have used ours for a year without expense or trouble, and prefer it to any other. We respectfully suggest its use to others.

Very respectfully,

HUSMAN & McCURDY.

PRICE LIST

—OF—

Keystone Power Shellers.

PACKER PATENT.

GEARED DOWN SHELLERS WITH DOWN POWERS.

Four-Hole, with Wagon Box or Car Elevator, Cob Stacker and Keystone Power.....	\$350 00
Six-hole, with Wagon Box or Car Elevator, Cob Stacker and Keystone Power.....	430 00

GEARED MOUNTED SHELLERS WITH MOUNTED POWERS.

Four-hole, with Wagon Box or Car Elevator, Cob Stacker and Keystone Power.....	\$440 00
Six-Hole, with Wagon Box or Car Elevator, Cob Stacker and Keystone Power.....	520 00

GEARED DOWN SHELLERS, WITHOUT POWER.

Four-hole, Wagon Box or Car Elevator and Cob Stacker.	\$260 00
Six-Hole, with Wagon Box or Car Elevator and Cob Stacker.....	320 00

GEARED MOUNTED SHELLERS WITHOUT POWER.

Four-Hole, with Wagon Box or Car Elevator and Cob Stacker.....	\$310 00
Six-Hole, Wagon Box or Car Elevator and Cob Stacker.....	370 00

BELT MOUNTED SHELLERS WITHOUT POWER.

Four-Hole, Wagon Box and Car Elevator and Cob Stacker.....	\$265 00
Six Hole, with Wagon Box, Car Elevator and Cob Stacker.....	330 00

BELT DOWN SHELLERS WITHOUT POWER.

Four-Hole, with Wagon Box and Car Elevator and Cob Stacker.....	\$220 00
Six-Hole, with Wagon Box or Car Elevator and Cob Stacker	280 00

TWO-HOLE SELF-FEEDING SHELLERS, NOT MOUNTED.

Two-Hole, with Band Wheel and Sacking Elevator....	\$150 00
Two-Hole, with Band Wheel and Wagon Box Elevator.....	160 00
For Geared instead of Belt, for Two-Hole Sheller, add	25 00
For Cob Stacker, for Two-Hole Sheller, add.....	25 00

DUPLEX HAND OR POWER SHELLE.

For Duplex Two-Hole Sheller, Sacking Elevator.....	\$55 00
For Duplex Two-Hole Sheller, without Elevator.....	40 00

INDEPENDENT TRUCKS FOR POWER SHELLERS.....	\$50 00
--	---------

HORSE POWERS.

Keystone Mounted Horse Power, for 4, 6, or 8 horse, 2 Knuckles and 1 Tumbling Rod.....	\$150 00
Keystone Down Horse Power, for 4, 6, or 8 horse, 2 Knuckles and 1 Tumbling Rod.....	110 00
Keystone Down 4 Horse Power.....	75 00
Keystone Down, 2 Horse Power.....	65 00
Keystone Down 1 Horse Power.....	45 00
Four-Horse Taylor Elevated Power.....	100 00
Two-Horse Taylor Elevated Power.....	75 00
One-Horse Taylor Elevated Power.....	50 00

JACKS.

Common Spur Jack, with Band Wheel.....	\$25 00
--	---------

SEPARATE PARTS OF SHELLERS.

Fourteen-foot Cob Stacker.....	\$25 00
Sacking Elevator.....	15 00
Nine-Foot Elevator, for Two-Hole or Four-Hole Sheller.....	25 00
Nine-Foot Elevator, for Six-Hole Sheller.....	30 00
Any variation in length of Elevators from those named, will be at per foot.....	2 50
Feeder for Two-Hole Self-Feed Sheller, with Chains and Clutch Wheel.....	25 00
Feeder for Four-Hole Self-Feed Sheller with Chains and Clutch Wheel.....	30 00
Feeder for Six-Hole Self-Feed Sheller, with Chains and Clutch Wheel.....	35 00
Sacking Spout for Power Sheller, furnished when wanted; no charge.	

TRADE MARK.

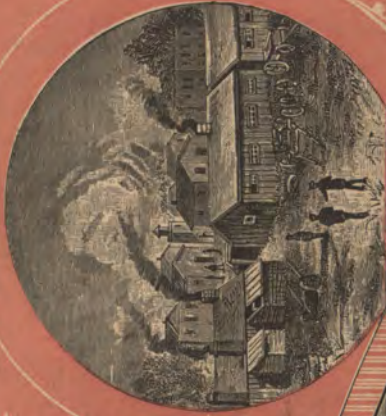




1867



1858



1862



1883

BRANCH HOUSES:
KANSAS CITY, MO.
COUNCIL BLUFFS, IA.
COLUMBUS, O. ST. LOUIS, MO.



KANSAS CITY BRANCH



COUNCIL BLUFFS BRANCH

DIFFERENT STAGES OF DEVELOPMENT OF THE KEYSTONE MFG CO.