

ESTABLISHED IN 1864.

PRICE LIST

OF THE GIBBS' PATENT

"Imperial" Steel, Cast, Combination AND Chilled Hand AND Sulky

PLOWS.



Capacity of Works, 150 Plows Per Day.

Their Superiority has caused Imitations. They are Always Frauds!

BEWARE!

THE GENUINE ARE BRANDED "IMPERIAL" AND "OHIO CHILLED,"

MANUFACTURED BY (

BUCHER, GIBBS & CO., Canton, O.

GENERAL TERRITORY AGENTS:

F. E. MYERS & BRO., Ashland, O. E. A. ALMOND, Indianapolis, Ind.
R. L. HICKS, St. Louis, Mo. CHAS. KNOBLOCK, Milwaukee, Wis.
H. T. CONDE, Indianapolis, Ind., for Kentucky.

TRANSFER HOUSES:

Indiana and Illinois, H. T. CONDE; Illinois and Missouri, HAMILTON, BROWN & CO., St. Louis, Mo.; Wisconsin, CHAS. KNOBLOCK, Milwaukee, Wis.; North Indiana and Michigan, MORGAN & BEACH, Ft. Wayne, Ind.; W. Pennsylvania, SCOBIE & PARKER, Pittsburgh, Pa.; W. Virginia, S. E. BOYD, Wheeling, W. Va.; Maryland and Virginia, N. B. & W. D. MERRYMAN, Baltimore, Md.; Pennsylvania, GRAHAM, EMLIN & PASSMORE, Philadelphia, Pa.; New Jersey, TAYLOR BROS., Camden, N. J.; L. G. SHERMAN & CO., Providence, R. I.; GEO. BRIDGES, Carlisle, Pa.; HOLMAN STANTON & CO. control California, Sacramento City.

CASSIDY PRINTER, CANTON, OHIO.

THE GIBBS' IMPERIAL SULKY PLOWS.

A NEW DEPARTURE—THE INVENTION OF THE PERIOD.

A Sulky adjustable to any Hand Plow—Right or Left Hand, combining every advantage of the Complete Sulky Plow, and an Independent Sulky furnished as an attachment—or complete with an All Steel Plow, Combination, or Chilled Plow. A V-Shaped Corn Cultivator or Harrow can also be attached to the Sulky, thus saving the buying of one, and probably two Sulkies.

DURABLE.

Made of Malleable and Wrought Iron, (except the Tongue,) simple in construction, and with but one Lever.

LIGHT DRAFT.

Very Light Lift, as it is fulcrumed on the axles—the seat adjustable on the tongue—weight of the operator equalizing that of the Plow. The Plow is attached to the Bail by clamp, which permits it to swing sidewise and up and down, thus evading obstacles. Turns corners without hoisting the Plow. Those who have used it pronounce it very practicable—the best they have ever seen. Order descriptive lists and samples, and have the farmers try it.

BUCHER, GIBBS & CO.

PRICES OF

Imperial Sulky.

ADJUSTABLE TO ANY PLOW—RIGHT OR LEFT HAND.

Sulky Complete with Neck-Yoke, Three-horse Evener & Chilled Plow...	\$40 00
Sulky with Plow, with handles.....	42 00
Sulky with Steel plow, and 12, 13 or 14 inch share.....	45 00
Sulky with Steel Plow, 12, 13 or 14 inch share, and handles.....	47 00
Sulky attachment only.....	25 00
Neck-yoke complete	1 00
Three-horse eveners, complete	4 00
Two-horse, double-tree, complete.....	2 50
Rolling cutter complete.....	4 00
Jointer, complete.. ..	3 00

Extras

for Plows will be the same prices as in the regular lists.

But few if any repairs will be required for the Sulky, as it is made of wrought and malleable iron.

We recommend each dealer to order one as a sample.

Yours truly,

BUCHER, GIBBS & CO.

THE IMPERIAL CHILLED SERIES,

(Right and Left Hand,)

GENERAL PURPOSE PLOWS.

The Senior, for 2 and 3 horses; the Junior, for 2 horses; the Junior, 9 and 10,

Light, for 2 horses; the Junior, 8, for 1 horse.

Chilled Senior, 2 and 3 horse, turns furrow 9x16.....	\$11 00
Chilled Junior, 2 and 3 horse, " " 8x14.....	10 50
" No. 10, light 2 -horse, " " 7x12.....	9 00
" No. 9, lighter 2 horse, " " 6x11.....	8 00
" No. 8, 1-horse, " " 8x10.....	6 50

Moulds Chilled.

Chilled Senior.....	\$3 00, with bolts	3 25
" Junior	2 75, with bolts	3 00
" No. 10.....	2 50, with bolts	2 75
" No. 9.....	2 00, with bolts	2 25
" No. 8.....	1 50, with bolts	1 75

Landsides Crystalized.

Chilled Senior and Junior.....	\$ 75, with bolts	\$ 90
" Nos. 10 and 9	60, with bolts	75
" No. 8.....	50, with bolts	65

Moulds and Landsides will be furnished with bolts.

Cast Shares.

Chilled Seniors and Juniors take the same shares as all other Imperials.

Cast Cutter Shares	\$ 50, plain	45
No. 10 repairs are independent	Cast Cutters 50, plain	45
No. 9 " " "	" " 40, "	35
No. 8 " " "	" " 35, "	30

All parts interchangeable in Steel Shares, Moulds and Landsides.

Posts or Standards.

Chilled Senior and Junior same as Steel series	\$ 2 25
Nos. 9 and 10	2 00
No. 8	1 50

Handles—Selected Oak.

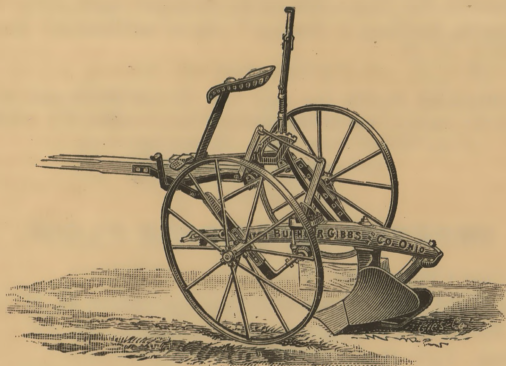
Chilled Senior and Junior, finished, each.....	65
Nos. 9 and 10, finished, each	60
No. 8, finished, each.....	50

Beams—Selected Oak

Chilled Senior and Junior, finished.....	1 75
“ Nos. 9 and 10, finished.....	1 50
“ No. 8, finished	1 00

All other Repairs and Equipments not enumerated in the above take the same repairs as in the Steel and Combination Series.

Order by number, and name if Right or Left hand.



Gibbs Imperial Sulky Plow.

IMPERIAL PLOW:

Steel and Combination Series.,

For Two or Three Horses. Weight 100 lbs.

Right or Left Hand.

No. 25—All Cast Crystalized Iron.....	\$10 50
No. 28—Steel Mold, Cast Share and Cast Landside.....	15 00
No. 28½—Steel Mold, Cast Share, and Steel Landside...	16 00
No. 29—Steel Mold, Cast Share, Cast Landside and Steel Cutter...	17 00
No. 29½—Steel Mold, Cast Share, Steel Landside and Steel Cutter..	18 00
No. 30—Steel Mold, Steel Share, Steel Cutter and Cast Landside..	19 00
No. 30—Without Cutter	17 00
No. 31—All Steel.....	20 50
No. 31—Without Cutter.....	18 50

Always specify if Right or Left Hand is wanted.

The Steel used in our Plows is of the **BEST CAST STEEL**, and by our Improved Process of Hardening we produce a Moldboard superior to any in the market.

GIBBS' OHIO CHILLED PLOW.

For Two or Three Horses. Weight 115 pounds.

Right or Left Hand.

No. 40—Ohio Chilled Plow, with Cast Cutter Share.....	\$11 00
No. 40—Ohio Chilled Plow, with Jointer.....	13 00

Order Repairs for these Plows by number, and order if you want Wheels, Jointers, Rolling or Swing Cutters, as they are Extra.

On the **OHIO CHILLED PLOW** the very best Chilled Moldboard is used, equal to any in the market; but in Capacity and Construction it is Superior to any Chilled Plow made. It embraces many new and valuable improvements.

IMPERIAL ONE-HORSE PLOW.

No. 16—All Cast Crystalized Iron.....	\$10 00 \$6 00
No. 17—Steel Mold, Cast Share and Cast Landside, R. H. only ...	7 50
No. 18—All Steel, R. H. only.....	9 50
No. 0—All Cast, Left Hand only.....	6 00
Cast Cutter Share.....	35 cts., plain 30

IMPERIAL ROAD PLOW.

No. 14— All Cast.....	\$16 00
No. 15—Cast Mold and Landside, Steel Share and Lock Coulter...	22 00

IMPERIAL JUNIOR.

Steel and Combination Series.

For Two Horses Only. Weight 85 pounds.

Right or Left Hand.

No. 19—All Cast, Crystallized Iron.....	\$10 00
No. 21—Same Combination as No. 28.....	14 50
No. 22—Same Combination as No. 29.....	16 50
No. 23—Same Combination as No. 30.....	18 50
No. 24—All Steel.....	20 00
No. 24—Without Cutter.....	18 00

The **Steel and Cast Shares, Cutters and Jointers**, are the same as those used on the **Large Plows**.

In addition to the Knee Cutter we make a complete **Swing Cutter**, by bolting a **Cutter Blade** to the **Post** of the **Jointer Attachment**; and a **Steel Blade Rolling Cutter**, in the same manner.

N. B.---With all Plows having a Cast Share, an extra Share and Malleable Wrench are furnished; with those having a Steel Share, a Wrench only.

REPAIRS AND EXTRAS.

Hardened Flint Steel Moldboard.....	\$5 00, with bolts,	\$5 25
Steel Share, Rolled Steel		3 00
Wrought Iron Share, for Stony Ground.....		2 00
Steel Landside, hardened, with bolts.....		2 25
Steel Cutter (Knee).....		1 75
Steel Cutter (Hanging), with Attachments complete.....		2 00
Steel Hanging Cutter Blade		75
Cast Moldboard.....	\$1 50, with bolts,	1 75
Cast Cutter Share, ground, for Imperial and No. 40 or Monitor ...		50
Cast Plain Share, ground, " " " "		45
Cast Landside, ground.....		75
Cast Post.....		2 25
Shifting Pieces, each (old style).....		25
Clevis, Link and Pin, (for old style clevis)		15
Gauge Wheel		1 00
Beam, finished.....		1 75
Handles, each, finished ready to bolt on		65
Hanging Cutter, complete.....		2 00
Jointer, Malleable.....		2 00
Jointer Post, No. II, (the right hand is V).....		40
Jointer brace No. III, (the right hand is IV)		55
Jointer Clamp No. 1, is the same for R. H.....		40
Jointer Top Cross Piece, No. 5.....		10
Jointer Share, No. 2, (the R. H. no mark).....		25
New Clevis, No. 40,—Piece		50
New Clevis Ratchet, No. 30.....		25
New Shifting Piece, No. 20		30
Chilled Moldboard, No. 40 Plow	\$3 00, with bolts	3 25
Chilled Landside, No. 40 Plow	\$1 00, with bolts	1 15
Hardened Flint Steel Moldboard, Junior.....	\$4 75, with bolts	5 00

REPAIRS AND EXTRAS—Continued.

Hardened Flint Steel Landside, Junior, with bolts	2 00
Cast Moldboard, Crystalized Junior.....\$1 25, with bolts	1 50
Rolling Cutter, complete.....	4 00

Junior Repairs not enumerated above are the same prices as for the larger Plow. **Order Jointer and Clevis parts by number.**

For hard ground plowing we have made a deep Suction Share, marked "DEEP," and for stony or rooty ground an extra heavy Share, marked "HEAVY."

Order Monitor Repairs by number, 1, 4, 5, 6, 8 and 15; and if Gibbs Bros. or Bucher, Gibbs & Co.'s make is wanted, for No. 1 Plows.

LIST OF BOLTS.

Moldboard and Landside Bolts.....	5 each
Share Bolts, large	6 "
Clevis Bolts for Ratchet.....	10 "
Clevis Bolts for No. 40 Piece.....	10 "
Shifter Bolts for Handle Piece.....	10 "
Shifter Bolts for Beam Piece.....	10 "
Knee Cutter, Hook Bolt.....	12 "
Knee Cutter, Small Bolt	5 "
Jointer Clamp Bolt	10 "
Jointer Brace Bolt.....	5 "
Jointer Share Bolt	5 "
Braces, Malleable X Pieces.....	25 cts. per pair
Braces, Malleable Upper Rung.....	25 cts. each
Brace Bolts	5 " "
Malleable Wrenches	15 " "

TAKE NOTICE.

Always say if Right or Left Hand is wanted ; also in ordering extra Beams and Handles, whether for old or new Clevis and Rungs.

The Clevis.

The Clevis may be too rigid for some of the hitching appliances. For instance a stationary Hook on the doubletree, which would control the plow, prevents it from running correctly. The hitchings should be by an adjustable clevis or twisted link, making a joint. We can furnish the twisted link.

As the Clevis has been too rigid, an improvement has been made by an independent Link—adjustable to the Patent Clevis—permitting it to swing every direction, no difference if the hook on the double-tree is rigid. THEY WILL BE FURNISHED WITH ALL CLEVISES ORDERED HEREAFTER.

The Jointer.

Set it to cut on a line with the landside, and the point with the plow share point, from $1\frac{1}{2}$ to 2 inches in depth. It can be fitted to any wooden beam plow.

Hanging Cutters.

A practical Hanging Cutter can be made by attaching the steel cutter blade (costing 75 cents) to the Jointer Post. It is very advantageous in long straw, weeds, etc., that the Jointer can not turn under, and the moldboard cleans better, hence the plow runs lighter on the team and plowman.

Rolling Cutters

are made of a circular steel blade, attached to a standard which slides into the Jointer Clamp. Thus the same clamp is used for three purposes; Jointer, Hanging and Rolling Cutters. This cutter is used more every year, being adapted to long down grass and clover, cutting through and allowing the furrow to turn under nicely.

Knee Cutters

are calculated for new ground plowing, exclusively. For sod or hard soil always use one of the above enumerated Cutters or Jointers, as the Plow sheds freer.

TERMS:

CASH, unless by special agreement.

Where time is allowed, Statement of Account will be rendered monthly, and settlement required by Note or Acceptance, payable at Bank, with exchange on New York.

For cash, we will allow a discount of one per cent. per month.

Remittances should in all cases be made by Draft on New York, by Express (prepaid), Post-Office Order, or in Registered Letter, with full amount, and not by Individual Checks.

Under no circumstances will Plows or Repairs be sent out on Commission.

WARRANTY.

Every Plow is warranted to be made of good material; to do good work in sod or stubble. The Senior to work equally well for two or three horses, and the Junior for two horses, and other sizes to the extent of their capacity.

No Plows will be received at the works, unless ordered back by us. Should any fail to give satisfaction, the Agent should be notified, when he will replace or repair so that they will give satisfaction, or if proven defective in any particular, they can be returned.

Instructions to Dealers.

We are manufacturing all Plows with Malleable Rungs and Braces, because they are preferred, although considerably more expensive than wooden. The object is to leave the handles full strength, boring only a $\frac{3}{8}$ inch hole, instead of an inch. They also firmly brace the Plow so that it cannot rack down, or the handles loosen by shrinkage, and the plow is more readily repaired. The handles are fitted and ready to bolt on.

We come in competition with all the celebrated Plows, and don't take second seat for any, where we are known. Our superior advantages are:

First.—We can furnish Steel, Cast, or a Combination of Steel and Chilled Iron, interchangeable on the same Plow, so they can be adapted to any kind of soil, alluvial, clay, sand or gravel, wet or dry, for one two and three horses.

Second.—A perfect duplication of Shares in Steel or Cast, and no difference in the Shares—the same one fitting on all numbers of both sizes of the "Imperial." No other manufacturers have preserved such uniformity and simplicity in Shares.

The Ohio Chilled is a distinct Plow and has its own repairs.

Adjustable Points for Cast Shares.

Experience has demonstrated that no "Attachable or Reversible Slip Point" has proven to be of any particular economy; because, 1st, the wing of the share will wear as rapidly as the point, and as it does the cutting of the bottom of the furrow, it is very essential that it be sharp. If it is dull the draft is increased greatly. Renewing the point only does not relieve the friction in cutting. 2d, in using reversible slips, the suction cannot be sustained, because the heel of the landside wears off too. As the slip is worn it cannot be held securely. 3d, the more parts are made the greater the liability to weaken them, as it is difficult to mitre them together in any method whatsoever and retain sufficient strength for durability. 4th, more shares are broken in consequence of having so many parts. THE MORE SOLID THEY ARE MADE THE STRONGER THEY WILL BE, hence the more economical and serviceable. There must be some better attachment invented than we have seen before we can be induced to adopt it, for all have proven insufficient. We are willing to make a test with any one upon the cost of keeping plows in repair for a period long enough to prove it.

DEALERS

Should anticipate the wants of their trade by placing their orders early—at least **Sixty Days** prior to the opening of the shipping season; because railroads are heavily taxed for transportation, rendering frequent, and in many cases, prolonged delays in delivery of goods unavoidable. To insure prompt and seasonable deliveries, and certainly prevent the possibility of having delayed goods to carry over, **Order Early**. For reasons fully indicated above, we cannot guarantee time deliveries, but always ship by best and cheapest routes immediately on receipt of orders or in accordance with directions.

We furnish the necessary printed matter for circulation; also electrotypes for newspaper advertising, such as shown in print. If dealers will send in a roster of reliable farmers' names and post-office addresses, which can be obtained at the Auditor's office, or from Post-master, we will mail descriptive circulars with the agent's name on direct to them.

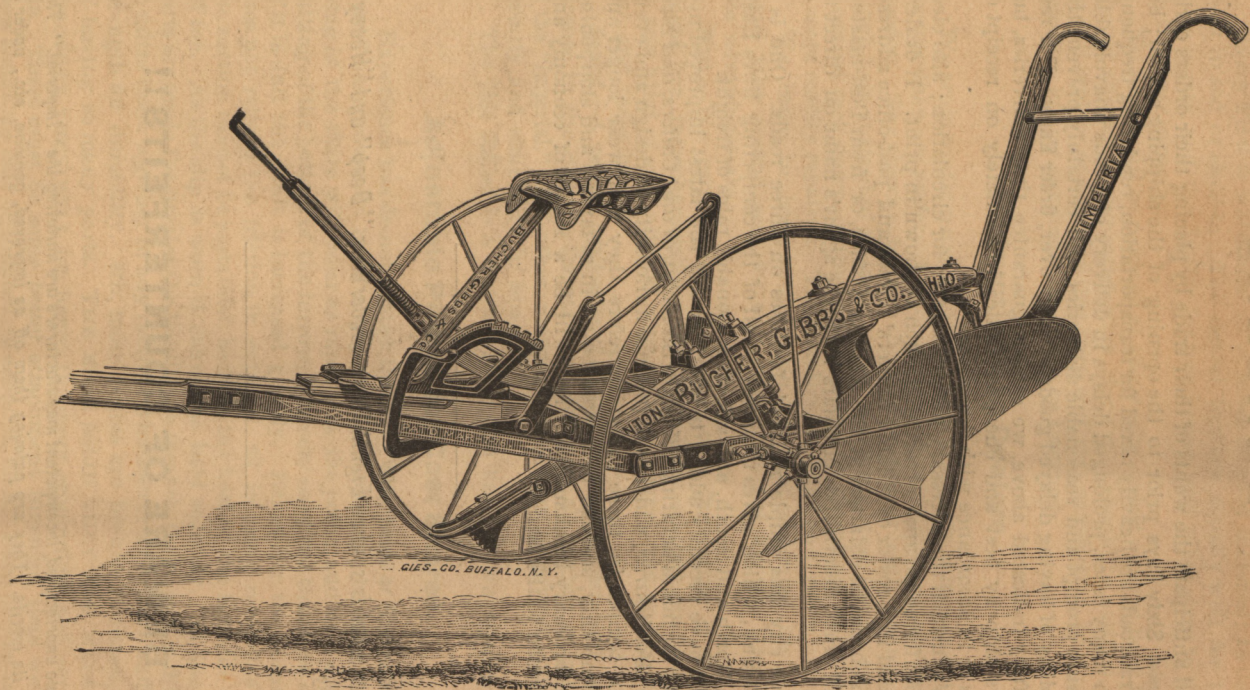
Our city has ample railroad facilities on three roads. One is a main trunk, which gives us access to all of the competing lines East, West, North and South, and affords reasonable rates of freight.

We have recently added to our facilities the latest improved machinery for manufacturing *Wrought Steel Shares and Cutters, and Steel Center Moldboards*, which will produce uniformity in design and evenness in temper in these parts; therefore they will wear longer and more smoothly, and can be treated better in re-laying and sharpening by the ordinary blacksmiths. This will be a source of economy and satisfaction to the farmer.

See what is said on Eighth Page concerning "Deep" and "Heavy" Shares.

BEWARE OF COUNTERFEITS!!

Some unprincipled, incompetent manufacturers are imitating the "Imperial." This proves its merits. They are palming them off as improved, genuine, etc., under license-right, and that they have secured the services of "Gibbs," which is false. They have no "Gibbs" associated with them in business. We defy the proof.



Sulky with Hand Plow attached.